



Laser Cutting Machine Operator

Blue Force Gear is proud to design and manufacture the world's lightest and most cutting edge military equipment – all made here in the USA! We have a dedicated team committed to the mission of our nation's armed service, law enforcement, prepared citizen, and sporting enthusiast. Also important to our company culture is the spirit of "Always Better" – a quest for constant improvement both in the workplace and in your personal lives. In order to enhance our long term growth, we are looking for an experienced, detail-oriented **Laser Cutting Machine Operator!**

The Laser Cutting Machine Operator is responsible for safely operating the Gerber Laser Cutting machine to cut patterns and pieces of materials used in the production process. Responsibilities also include set up, adjust, and operation of the machine as well as monitoring to determine if adjustments are necessary to ensure accuracy and quality of work.

Responsibilities:

- Performs laser cutting operations
- Safely sets up machine, materials, and programming per standards
- Utilizes computerized control panel to enter codes to select proper cutting programs
- Safely and accurately operates machine to produce finished work pieces to quality and efficiency standards, including loading materials
- Measures dimensions of finished work pieces to ensure conformance to specifications using precision measurement devices as required
- Spreads, marks and cuts fabric materials
- Identifies potential fabric problems
- Organizes and prioritizes cutting according to needs of production team
- Uses various cutting tools
- Safely and efficiently handles and moves raw materials weighing up to 75 lbs to designated work area(s)
- Reads work orders to determine specifications, such as materials to be used, dimensions and tolerances, proper labeling of parts, etc., and accurately completes all required functions to ensure only quality product is produced and shipped to customers
- Verifies cut parts meet quality standards.
- Accurately documents/records information: enters, records, stores or maintains information in written or electronic form
- Performs maintenance on machine per established maintenance schedule
- Performs all dimensional inspections
- Supports achievement of company standards in safety, efficiency, on-time production, etc.
- Supports 6S initiatives by keeping work area clean
- Other duties as assigned

Education and Experience:

- High School diploma or associate's degree in manufacturing or equivalent
- A minimum of two years of Gerber laser cutting machine operator experience with emphasis in the textile industry
- Experience in reading drawings and tolerances
- Experience with Computer Aided Design (CAD), and drafting
- Experience in working with different types of raw materials

Skills:

- Strong attention to detail
- Excellent written and verbal communication skills
- Proficient in Microsoft Office
- Planning and organization skills
- Capacity to follow directions and meet deadlines

- Capability of standing 8-10 hours a day
- Ability to adapt quickly to change or restructure priorities

Blue Force Gear is an Equal Opportunity Employer and promotes Drug Free Workplace

Submit cover letter and resume to: BFGcareers@blueforcegear.com

Note: The statements above are intended to describe the general nature and level of work being performed by those assigned to the job. This list is not intended to be an exhaustive list of responsibilities, duties and skills required of personnel in this job. Responsibilities are subject to change at the discretion of the employer and do not establish a contract of employment – Blue Force Gear is an at will employer.