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(54) **LOAD CARRIER SYSTEMS AND ASSOCIATED MANUFACTURING METHODS**

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This patent is subject to a terminal disclaimer.

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(58) **Field of Classification Search**
 USPC 224/675, 674, 930
 See application file for complete search history.

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(57) **ABSTRACT**

Embodiments of the invention relate to load carrier systems and associated manufacturing methods. In one embodiment, a load carrier system can include a unitary piece of material. The unitary piece of material can include a body portion comprising a first face side, an opposing face side, a first peripheral edge and an opposing second peripheral edge; and one or more straps comprising a respective extended end, wherein the straps are an integral part of the body portion; wherein the one or more straps are folded over onto the first face side adjacent to the first peripheral edge; and wherein at least one respective end of the one or more straps is fastened to the opposing second peripheral edge.

13 Claims, 23 Drawing Sheets

